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FP0 - incredibly small
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The FP0 control unit's dimensions are W25 x H90 x D60mm. With up to 3 expansion units the FP0 can be expanded to a maximum of 128 points. Even so, the size is still only $\mathrm{W} 105 \times \mathrm{H} 90 \times$ D60mm, a super compact design that breaks all previous common sense rules on small-scale PLCs. With the smallest ever attachment area, the FPO is perfect for installation in machines, facilities, and control boards where the trend in miniaturisation continues.

## The FPO offers outstanding performance and flexibility:

- Flexible configuration from 10 to $128 \mathrm{I} / \mathrm{Os}$
- $0.9 \mu \mathrm{~s}$ per step ultra fast CPU processing
- Large capacity with $2.7 \mathrm{k}, 5 \mathrm{k}$ and 10 k memory size
- Programme memory uses EEPROM
- Analog modules featuring 8 input channels or 2 input and 1 output channels
- A second RS232 serial port for connection to intelligent devices or modems for telemetry applications
- Built-in functions for interrupt processing, high-speed counting and pulse output for axis control

FP0-E8YP, output 8 points PNP

- FPO-E8YT, output 8 points NPN
- FP0-E16YP, output 16 points PNP
- FP0-E16YT, output 16 points NPN


## Transistor output type



- FP0-E16P, input 8 points, output 8 points PNP
- FPO-E16T, input 8 points, output 8 points NPN
- FPO-E32P, input 16 points, output 16 points PNP
- FPO-E32T, input 16 points, output 16 points NPN

| Analog units |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |
| Product |  | FP0-A21 | FP0-A80 | FP0-A04V | FP0-A04I |
| Input data | Channels | 2 | 8 |  |  |
|  | Voltage mode | $\begin{gathered} 0 \text { to } 5 \mathrm{~V} / \\ -10 \mathrm{~V} \text { to }+10 \mathrm{~V} \end{gathered}$ | $\begin{gathered} -100 \mathrm{mV} \text { to }+100 \mathrm{mV} \\ 0 \mathrm{~V} \text { to } 5 \mathrm{~V} \\ -10 \mathrm{~V} \text { to }+10 \mathrm{~V} \end{gathered}$ |  |  |
|  | Current mode | 0 to 20 mA |  |  |  |
|  | Thermocouple mode | K, J, T, R types |  |  |  |
|  | Resolution | 12-bit (1/4000) |  |  |  |
|  | Conversion speed for voltage / current for thermocouple | $1 \mathrm{~ms} /$ channel 560 ms | $2 \mathrm{~ms} /$ channel |  |  |
| Output data | No. of outputs | 1 channel |  | 4 | 4 |
|  | Voltage mode | -10 V to +10 V |  | -10 V to +10 V | -- |
|  | Current mode | 0 to 20 mA |  | -- | 4 to 20 mA |
|  | Resolution | 12-bit |  | 12-bit |  |
|  | Conversion speed | $500 \mu \mathrm{~s} / \mathrm{ch}$. |  | $500 \mu \mathrm{~s} / \mathrm{ch}$. |  |

- Multiple floating point calculation, accurate PID and auto-tuning can be performed with great efficiency.
- An FPWIN Pro function block facilitates programming the FP0-A80 module.
- An FPWIN Pro function block facilitates writing and reading channels 0 to 3 of the FPO-A04V and FPO-A04I modules.


## Analogue Signal Processing

## FPO Analogue Units

## General specifications

| Item |  |
| :--- | :--- |
| Rated operating voltage | 24 VDC |
| Operating voltage range | 21.6 to 26.4 VDC |
| Rated current consumption | FPO-A80: 60 mA or less, FPO-A21/A04V: 100 mA or less, FPO-A041: 130 mA or less |
| Ambient temperature | $0^{\circ} \mathrm{C}$ to $+55^{\circ} \mathrm{C}$ |
| Storage temperature | $-20^{\circ} \mathrm{C}$ to $+70^{\circ} \mathrm{C}$ |
| Size | $90 \times 25 \times 60 \mathrm{~mm}$ |
| Weight | Approximately 100 g |

## Analogue input specification

| Item | Description |  |  |
| :---: | :---: | :---: | :---: |
| Product |  | FP0-A21 | FPO-A80 |
| Number of channels |  | 2 channels/unit | 8 channels/unit |
| Input range selectable$(2 \mathrm{CH})$ | Voltage mode | 0 to $5 \mathrm{~V} /-10 \mathrm{~V}$ to +10 V | -100 to $+100 \mathrm{mV} / 0$ to $5 \mathrm{~V} /-10 \mathrm{~V}$ to +10 V |
|  | Current mode | 0 to 20 mA | 0 to 20 mA |
|  | Thermocouple mode | K, J, T type thermocouple <br> K up to $1000^{\circ} \mathrm{C}$ or $-100^{\circ} \mathrm{C}$ to terminal temperature (selectable) <br> J up to $750^{\circ} \mathrm{C}$ or $-100^{\circ} \mathrm{C}$ to terminal temperature (selectable) <br> T up to $350^{\circ} \mathrm{C}$ or $-100^{\circ} \mathrm{C}$ to terminal temperature (selectable) | - |
| Digital output | 0 to $5 \mathrm{~V} / 0$ to $20 \mathrm{~mA}:$ K 0 to $\mathrm{K} 4000(\mathrm{H} \mathrm{O} 000$ to H 0FAO) <br> -10 to $+10 \mathrm{~V}(-100$ to $+100 \mathrm{mV})$ : $\mathrm{K}-2000$ to $\mathrm{K}+2000$ (HF830 to H07DO)$\quad * 1$ |  |  |
|  |  |  | - |
| Resolution | 12 bits (1/4000) |  |  |
| Conversion speed | Voltage/current mode Thermocouple mode: | 1 ms /channel $560 \mathrm{~ms} /$ channel | 2 ms /channel |
|  | Voltage/current mode: $1 \%$ for full-scale (0 to $55^{\circ} \mathrm{C}$ ), $0.6 \%$ for full-scale (at $25^{\circ} \mathrm{C}$ ) |  |  |
| Overall accuracy | Thermocouple mode: | Offset error $\left(0\right.$ to $\left.55^{\circ} \mathrm{C}\right)$, Linearity error $(0$ to $55 \%)$ for full-scale (K-type) $2.7 \%$ for full-scale (J-type) $5.8 \%$ for full-scale (T-type) | - |
| Input impedance | Voltage mode: 1M ohm or more Current mode: 250 ohm |  |  |
| Maximum input | Voltage mode: $+/-15 \mathrm{~V}$ <br> Current mode: +30 mA |  |  |
| Insulation | Optical coupler insulation between analogue input terminal and FPO internal circuit (No insulation between analogue inputs) <br> DC/DC converter insulation between analogue input terminal and analogue I/O unit external power supply |  |  |
|  | DC/DC converter insu | ation between analogue input terminal and analogue output term | - |
| FPO input address | 32 input contact point | First 16 points analogue input CH0 data (WX2) *4 Last 16 points analogue input CH1 data (WX3)*4 | 32 input contact points: <br> First 16 points analogue input <br> $\mathrm{CHO}, 2,4,6$ data (WX2) *4 <br> Last 16 points analogue input <br> CH1,3,5,7 data (WX3) *4 |

* K means decimal constants.
${ }^{* 2}$ Reference temperature $\rightarrow$ Reference points is start points.
${ }^{* 3}$ Reference temperature $\rightarrow$ Reference points is end points
*4 The address varies depending on the position of the analogue unit. (WX2/3, WX4/5 or WX6/7)


## Analogue output specification

| Item | Description |  |  |
| :---: | :---: | :---: | :---: |
| Product | FP0-A21 | FPO-A04V | FPO-A04I |
| Number of channels | 1 | 4 | 4 |
| Output signal selectable $\begin{array}{l}\text { Voltage mode } \\ \text { Current mode }\end{array}$ | $\begin{aligned} & -10 \mathrm{~V} \text { to }+10 \mathrm{~V} \\ & 0 \text { to } 20 \mathrm{~mA} \\ & \hline \end{aligned}$ | -10 V to +10 V | 4 to 20 mA |
| Digital input *1 | 0 to 20 mA : K 0 to K 4000 <br> -10 V to +10 V : $\mathrm{K}-2000$ to $\mathrm{K}+2000$ | K -2000 to K+2000 | K 0 to K 4000 |
| Resolution | 12 bits (1/4000) |  |  |
| Conversion speed | 500 ms | $500 \mu \mathrm{~s}$ | $500 \mu \mathrm{~s}$ |
| Overall accuracy | $1 \%$ for full-scale ( 0 to $55^{\circ} \mathrm{C}$ ), $0.6 \%$ for full-scale (at $25^{\circ} \mathrm{C}$ ) |  |  |
| Output impedance | Voltage mode: less than $0.50 \Omega$ |  | - |
| Maximum output current | Voltage mode: +/- 10 mA |  | - |
| Allowable output load resistance | Less than $300 \Omega$ | $1000 \Omega$ or more | Less than $500 \Omega$ |
| Insulation | Optical coupler insulation between analogue output terminal and FPO internal circuit <br> DC/DC converter insulation between analogue output terminal and analogue I/O unit external power supply <br> DC/DC converter insulation between analogue output terminal and analogue input terminal |  |  |
| Reserved CPU addresses *4 | 16 output points | 32 output points | output points |

