

FP0 - incredibly small

The FP0 control unit's dimensions are W25 x H90 x D60mm. With up to 3 expansion units the FP0 can be expanded to a maximum of 128 points. Even so, the size is still only W105 x H90 x D60mm, a super compact design that breaks all previous common sense rules on small-scale PLCs. With the smallest ever attachment area, the FP0 is perfect for installation in machines, facilities, and control boards where the trend in miniaturisation continues.

The FP0 offers outstanding performance and flexibility:

- Flexible configuration from 10 to 128 I/Os
- 0.9µs per step ultra fast CPU processing
- Large capacity with 2.7k, 5k and 10k memory size
- Programme memory uses EEPROM
- Analog modules featuring 8 input channels or 2 input and 1 output channels
- A second RS232 serial port for connection to intelligent devices or modems for telemetry applications
- · Built-in functions for interrupt processing, high-speed counting and pulse output for axis control



- FP0-E8YP, output 8 points PNP
- FP0-E8YT, output 8 points NPN
- FP0-E16YP, output 16 points PNP
- FP0-E16YT, output 16 points NPN

Transistor output type



• FP0-E16T, input 8 points, output 8 points NPN • FP0-E32P, input 16 points, output 16 points PNP

• FP0-E32T, input 16 points, output 16 points NPN

• FP0-E16P, input 8 points, output 8 points PNP

Analog units



Product		FP0-A21	FP0-A80	FP0-A04V	FP0-A04I
Input data	Channels	2	8		
	Voltage mode	0 to 5V / -10V to +10V	-100mV to +100mV 0V to 5V -10V to +10V		
	Current mode	0 to 20mA			
	Thermocouple mode	K, J, T, R types			
	Resolution	12-bit (1/4000)			
	Conversion speed for voltage / current for thermocouple	1ms / channel 560ms	2ms / channel 		
Output data	No. of outputs	1 channel		4	4
	Voltage mode	-10V to +10V		-10V to +10V	
	Current mode	0 to 20mA			4 to 20mA
	Resolution	12-bit		12-bit	
	Conversion speed	500µs / ch.		500µs / ch.	

• Multiple floating point calculation, accurate PID and auto-tuning can be performed with great efficiency.

An FPWIN Pro function block facilitates programming the FP0-A80 module.
An FPWIN Pro function block facilitates writing and reading channels 0 to 3 of the FP0-A04V and FP0-A04I modules.

Analogue Signal Processing FP0 Analogue Units

General specifications

Item	Description		
Rated operating voltage	24VDC		
Operating voltage range	21.6 to 26.4VDC		
Rated current consumption	FP0-A80: 60mA or less, FP0-A21/A04V: 100mA or less, FP0-A04I: 130mA or less		
Ambient temperature	0°C to +55°C		
Storage temperature	-20°C to +70°C		
Size	90 x 25 x 60mm		
Weight	Approximately 100g		

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77

Analogue input specification

Item	Description				
Product	FP0-A21		FP0-A80		
Number of channels	2 channels/unit		8 channels / unit		
	Voltage mode	0 to 5V/-10V to +10V	-100 to +100mV/0 to 5V/-10V to +10V		
	Current mode	0 to 20mA	0 to 20mA		
Input range selectable (2 CH)	Thermocouple mode	K, J, T type thermocouple K up to 1000°C or -100°C to terminal temperature (selectable) J up to 750°C or -100°C to terminal temperature (selectable) T up to 350°C or -100°C to terminal temperature (selectable)	_		
	0 to 5V/0 to 20mA: K 0 to K 4000 (H 0000 to H 0FA0) *1 -10 to +10V (-100 to +100mV): K -2000 to K +2000 (HF830 to H07D0)				
Digital output	Thermocouple: The value of broken wire detection is K 20000. For plus: K temperature of terminal *2 to K 1000 (Unit is Celsius) For minus: K-100 to K temperature of terminal *3 (Unit is Celsius)		-		
Resolution	12 bits (1/4000)				
Conversion speed	Voltage/current mode Thermocouple mode:	: 1ms/channel 560ms/channel	2ms/channel		
	Voltage/current mode: 1% for full-scale (0 to 55°C), 0.6% for full-scale (at 25°C)				
Overall accuracy	Thermocouple mode:	Offset error (0 to 55°C), 2% for full-scale (K-type) 2.7% for full-scale (J-type) 5.8% for full-scale (T-type) Linearity error (0 to 55%): 1% for full scale	-		
Input impedance	Voltage mode: 1M ohm or more Current mode: 2500hm				
Maximum input	Voltage mode: +/- 15V Current mode: +30mA				
Insulation	Optical coupler insulation between analogue input terminal and FP0 internal circuit (No insulation between analogue inputs) DC/DC converter insulation between analogue input terminal and analogue I/O unit external power supply				
	DC/DC converter insulation between analogue input terminal and analogue output terminal				
FP0 input address	32 input contact points: First 16 points analogue input CH0 data (WX2) *4 Last 16 points analogue input CH1 data (WX3) *4 CH0, 2,4,6 data (WX2) *4 Last 16 points analogue input CH1,3,5,7 data (WX3) *4		32 input contact points: First 16 points analogue input CH0, 2,4,6 data (WX2) * ⁴ Last 16 points analogue input CH1,3,5,7 data (WX3) * ⁴		

*¹ K means decimal constants.
 *² Reference temperature → Reference points is start points.
 *³ Reference temperature → Reference points is end points.
 *⁴ The address varies depending on the position of the analogue unit. (WX2/3, WX4/5 or WX6/7)

Analogue output specification

Item	Description			
Product	FP0-A21	FP0-A04V	FP0-A04I	
Number of channels	1	4	4	
Output signal selectable Voltage mode Current mode	-10V to +10V 0 to 20mA	-10V to +10V	4 to 20mA	
Digital input *1	0 to 20mA: K 0 to K 4000 -10V to +10V: K -2000 to K+2000	K -2000 to K+2000	K 0 to K 4000	
Resolution	12 bits (1/4000)			
Conversion speed	500ms	500µs	500µs	
Overall accuracy	1% for full-scale (0 to 55°C), 0.6% for full-scale (at 25°C)			
Output impedance	Voltage mode: less than 0.50Ω -			
Maximum output current		-		
Allowable output load resistance	Less than 300Ω	1000 Ω or more	Less than 500Ω	
Insulation	Optical coupler insulation between analogue output terminal and FP0 internal circuit DC/DC converter insulation between analogue output terminal and analogue I/O unit external power supply DC/DC converter insulation between analogue output terminal and analogue input terminal			
Reserved CPU addresses *4	16 output points	32 output points	32 output points	